



ABOUT THESE PLANS

On this first page you will see above the project complete. On one of the last two pages you'll find the finished outer dimensions. Be sure to read ALL of the project steps before you start.

To the right is a list of the Lumber, Hardware/Supplies, and Tools you will need to complete this project. A measuring tape and pencil are not included because that should be pretty standard and self explanatory.

Below What You'll Need is the Parts list. This also is included on the Cutting Diagram page, which is the last page of this plan document. Also on the Cutting Diagram page is an estimate of the cost of the lumber. This estimate doesn't include any other supplies and does not factor in sales tax.

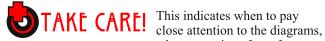
Throughout these plans you'll find the icons below:



This indicates a diagram detailing the dimensions of a project part and/or the placement for pocket holes, screws, nails, etc.



Notes are the instructions for a particular step/section of the project.



take precautions for safety, etc.



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WHAT YPU'LL NEED



LUMBER

- 1 1-inch round dowel
- 2 2x2x3
- 1 1x4x6
- 1 1x6x8

(availability will vary)

HARDWARE/SUPPLIES

1 1/4" brads Kreg 1 1/4" pocket hole screws

wood glue wood filler, choice of finish

table saw, miter saw sander/belt sander drill/driver drill press (optional) 1" Forstner bit Kreg Jig flush-cut saw clamps square



stiles (4) - 1 1/2x 1 1/2 x 14 handles (2) - 1 x 14 top end rails (2) - 3/4 x 3 1/2 x 9 **bottom end rails (2)** - 3/4 x 5 1/2 x 9 top side rails (2) - 3/4 x 3 1/2 x 16 bottom side rails (2) - 3/4 x 5 1/2 x 16 slats (2) - 3/4 x 4 3/8 x 16 3/4

All parts are listed in actual dimensions. Refer to the Cutting Diagram on the last page of this plan as a guide for determining the specific board from which to cut the parts.

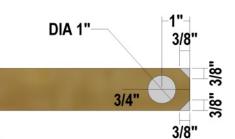


1 1/2"

TRUNK TOTE

Stile

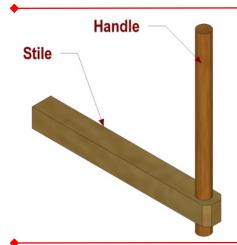
14"







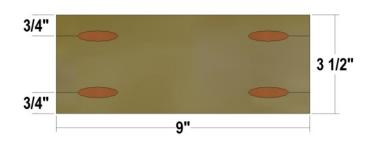
Use the layout for creating the Stiles. Cut the corners at 45 degrees and drill the 1" hole using a Forstner bit.





Sand a slight bevel on the ends of the Handles and insert into the opening in the Stiles. Use a wooden or rubber mallet to help drive the Handles so that about 1" extends beyond the stile.

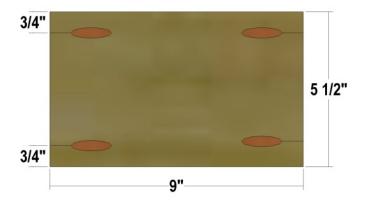
Top End Rail



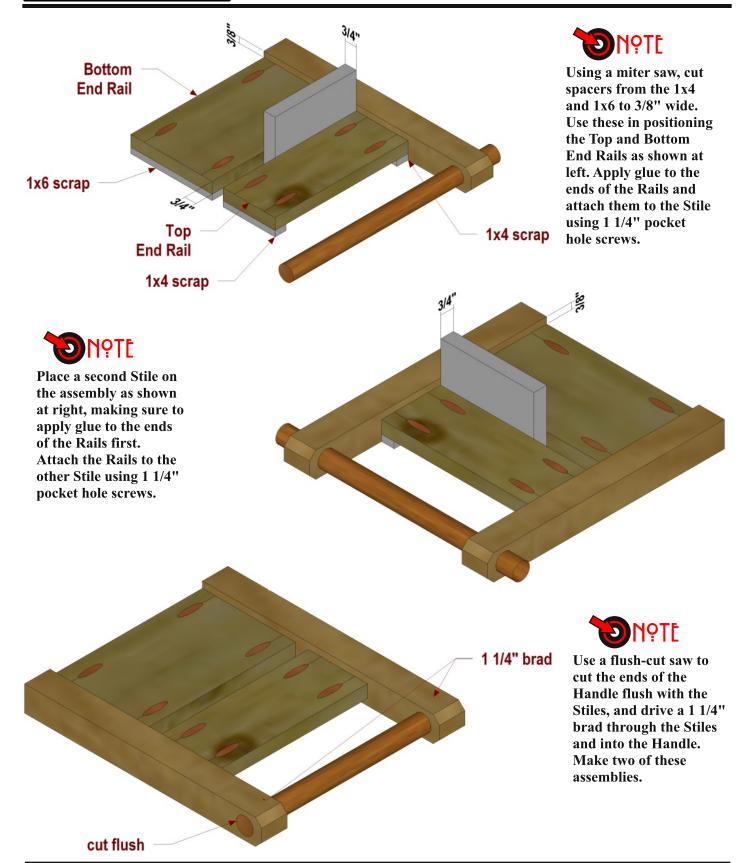


Use the layout for creating the Top End Rails and Bottom End Rails. Set your Kreg Jig and drill bit for 3/4" stock.

Bottom End Rail



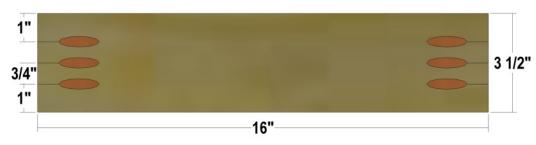






Top Side Rail



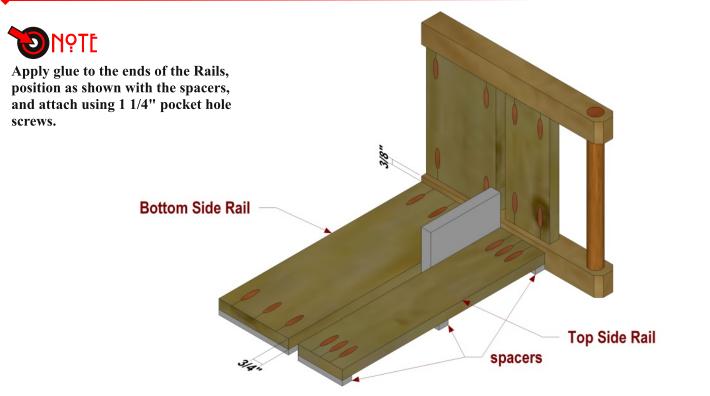




Use the layouts for creating the Top and Bottom Side Rails. Set your Kreg Jig and drill bit for 3/4" stock.

Bottom Side Rail







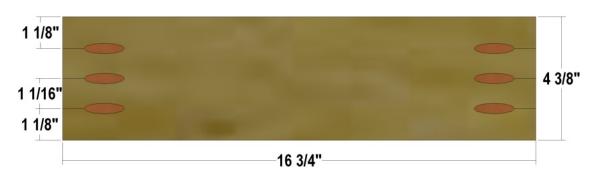




Apply glue to the ends of the remaining Top and Bottom Side Rails, position as shown at left, and attach using 1 1/4" pocket hole screws.

Slat







Use the layout for creating the Slats. Set your Kreg Jig and drill bit for 3/4" stock.







Apply glue to the ends of the Slats, position them as shown at left (flush against the inside of the Stiles), and attach using 1 1/4" pocket hole screws.





Apply glue to the ends of the Top and Bottom Side Rails and Slats, position the remaining Stile/Handle/End Rails assembly as shown at left, and attach using 1 1/4" pocket hole screws.





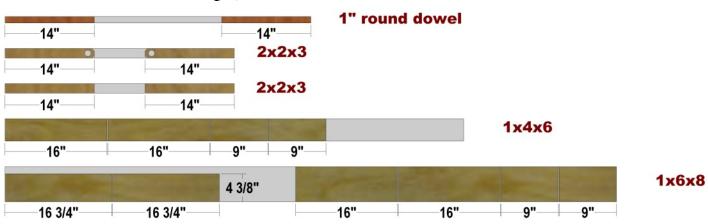
Also drive 1 1/4" pocket hole screws through the Top and Bottom Side Rails and into the Stiles.

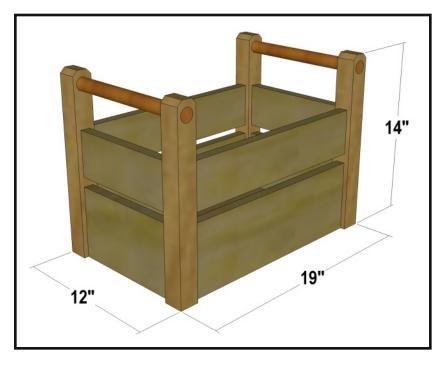




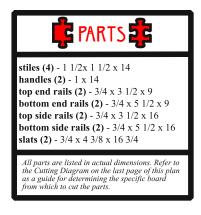


CUTTING DIAGRAM





Estimated lumber cost: starting at \$30 1x - clear pine 2x and dowel - poplar





Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!