

ABOUT THESE PLANS

On this first page you will see above the project complete. On one of the <u>last two pages</u> you'll find the finished outer dimensions. Be sure to read ALL of the project steps before you start.

To the right is a list of the Lumber, Hardware/Supplies, and Tools you will need to complete this project. A measuring tape and pencil are not included because that should be pretty standard and self explanatory.

Below What You'll Need is the Parts list. This also is included on the Cutting Diagram page, which is the last page of this plan document. Also on the Cutting Diagram page is an estimate of the cost of the lumber. This estimate doesn't include any other supplies and does not factor in sales tax.

Throughout these plans you'll find the icons below:



This indicates a diagram detailing the dimensions of a project part and/or the placement for pocket holes, screws, nails, etc.



Notes are the instructions for a particular step/section of the project.



take precautions for safety, etc.



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WHAT YPU'LL NEED



LUMBER

- 2 1x2x8 2 2x4x8
- -2x4x10
- 3/4x4x4 sheet of plywood (availability will vary)

HARDWARE/SUPPLIES

4 - 3" locking swivel casters Kreg 2 1/2" pocket hole screws Kreg 1 1/4" pocket hole screws wood glue, wood filler, pocket hole plugs, choice of finish

TPPLS

miter saw sander drill/driver Kreg Jig clamps square



Apply glue to all mating parts.



side rails (4) - 1 1/2 x 3 1/2 x 27 end rails (4) - 1 1/2 x 3 1/2 x 15 stretchers (2) - 1 1/2 x 3 1/2 x 12

shelf (1) - 3/4 x 15 x 30

shelf end trim (2) - 3/4 x 1 1/2 x 18 shelf side trim (2) - 3/4 x 1 1/2 x 22 7/8

legs (4) - 1 1/2 x 3 1/2 x 26 top (1) - 3/4 x 18 x 30

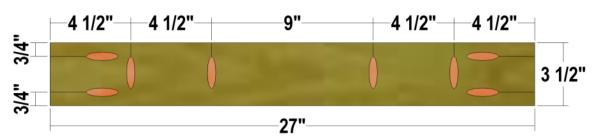
top side trim (2) - $3/4 \times 1 1/2 \times 30$ top end trim (2) - 3/4 x 1 1/2 x 19 1/2

All parts are listed in actual dimensions. Refer to the Cutting Diagram on the last page of this plan as a guide for determining the specific board from which to cut the parts.



Side Rail

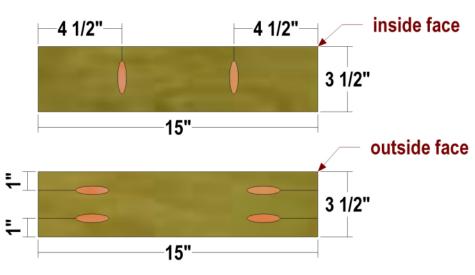


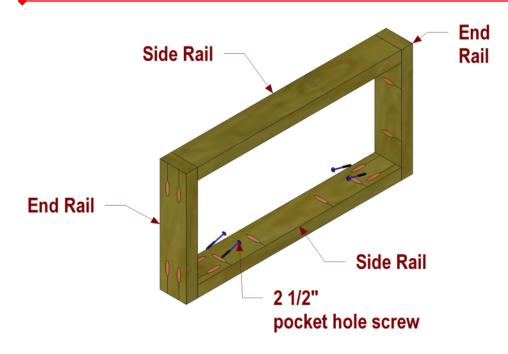


TPN

Use the layouts for creating the Side Rails and End Rails. Set your Kreg Jig and drill bit for 1 1/2" stock for the pocket holes on the ends, and for 3/4" stock for the pocket holes pointing toward the edges.

End Rail





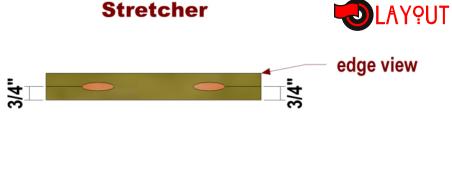


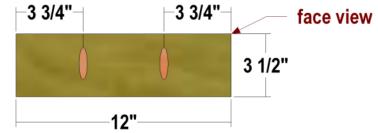
Position the parts as shown, and attach using 2 1/2" pocket hole screws.





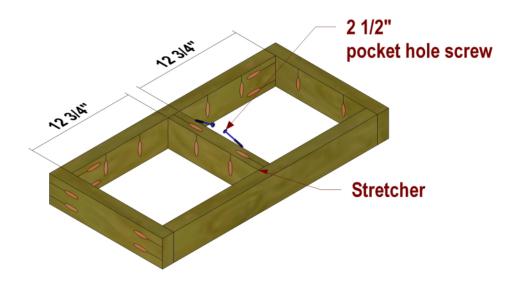
Use the layouts for creating the Stretchers. Set your Kreg Jig and drill bit for 1 1/2" stock for the pocket holes shown in the edge view (drill this in both edges), and 3/4" stock for the holes in the face view.



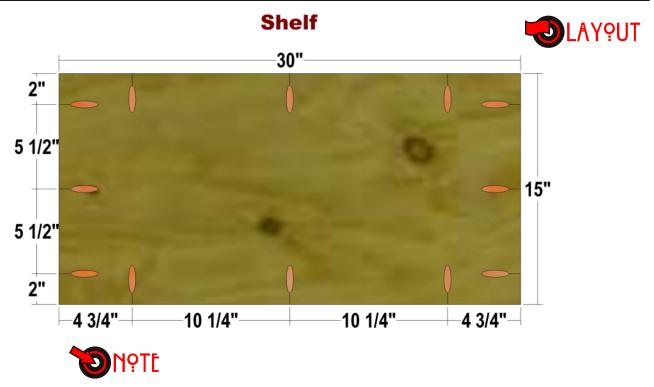




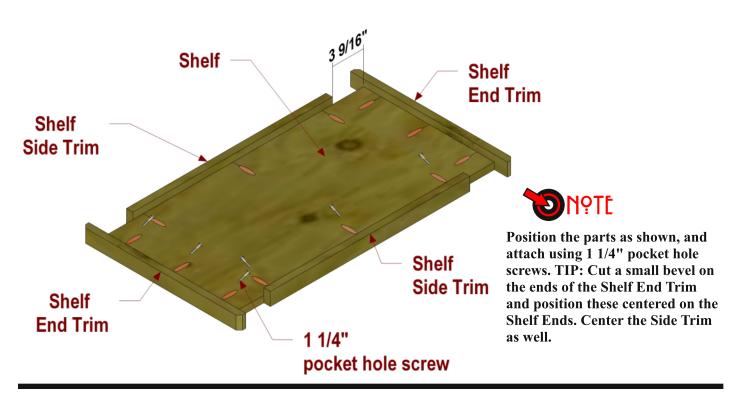
Position the parts as shown, and attach using 2 1/2" pocket hole screws. TIP: Sand the corners of the ends of the Stretcher to aid in placing it between the End Rails. Be sure to drive screws on both edges of the Stretcher. Create two assemblies.







Use the layout for creating the Shelf. Set your Kreg Jig and drill bit for 3/4" stock for the pocket holes.



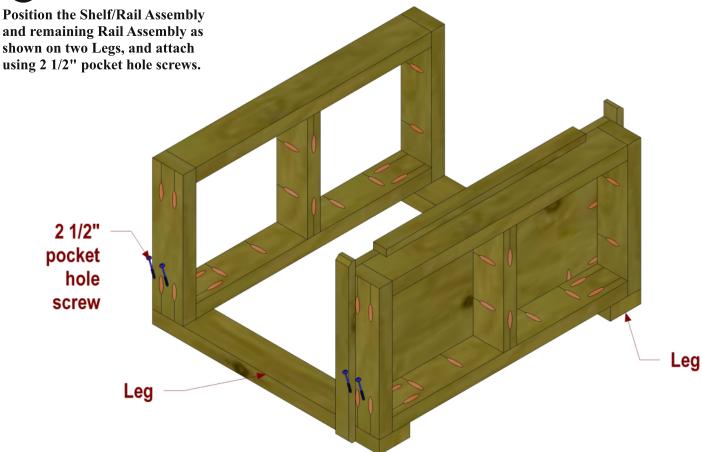




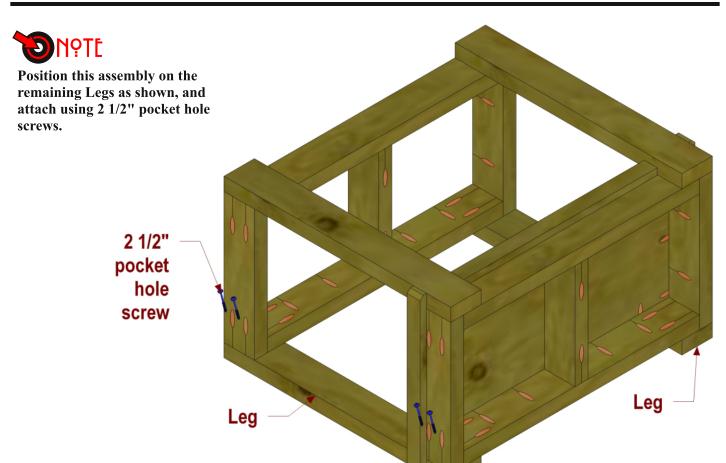
Position one Rail Assembly as shown, and attach using 1 1/4" pocket hole screws. Drive screws through the Side Rails, End Rails, and Stretcher.





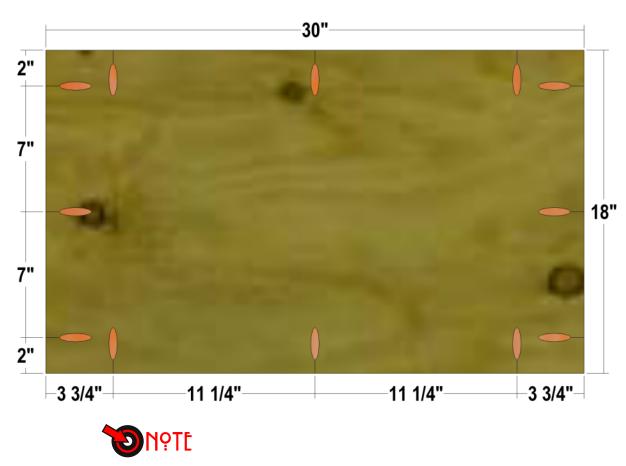












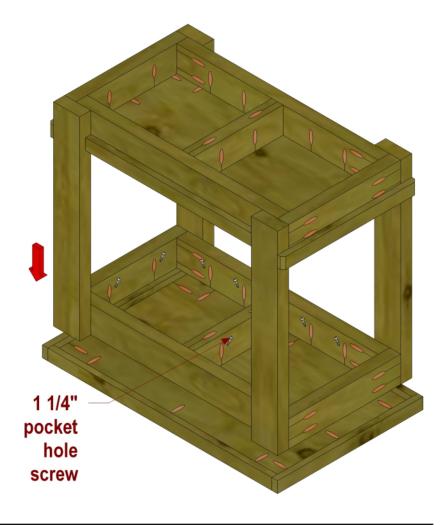
Use the layout for creating the Top. Set your Kreg Jig and drill bit for 3/4" stock.







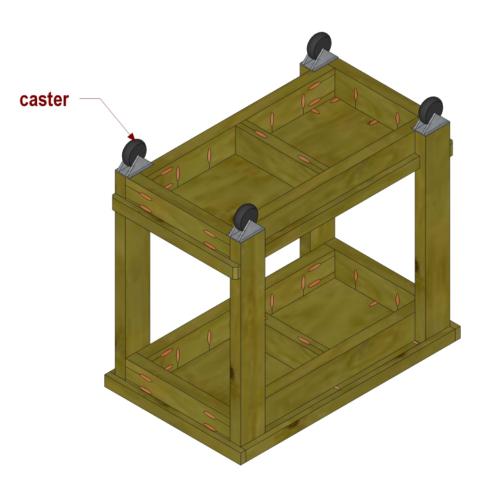
Position the Base Assembly as shown, and attach using 1 1/4" pocket hole screws. TIP: Sand a slight roundover on the top ends of the Legs and top outer corners fo the End Rails to help with the fit.





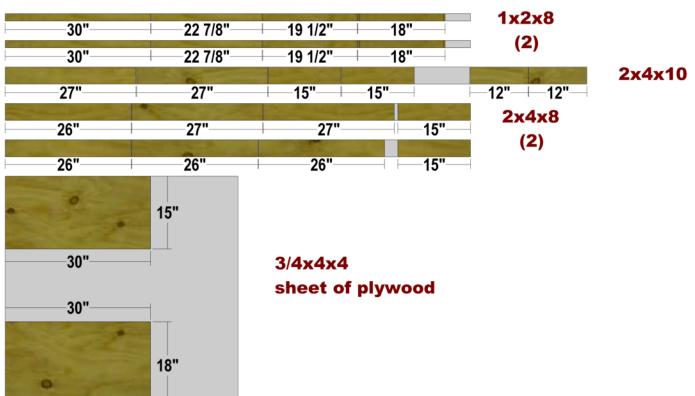


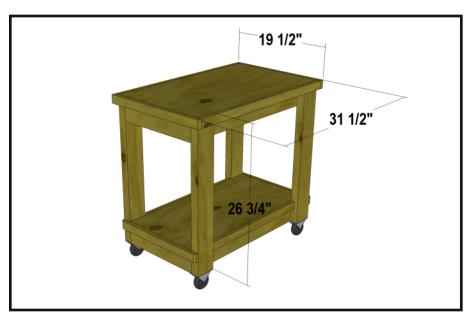
Position casters on the bottom of the assembly and attach using appropriate fasteners for your caster type.



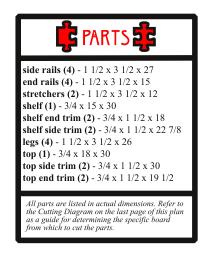


CUTTING DIAGRAM





Estimated lumber cost: starting at \$40 for one





Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!