



#### WĦAT YPU'LL NEED



#### LUMBER

6 - 2 x 4 x 8

(availability will vary)

HARDWARE/SUPPLIES
2 1/2" pocket hole screws wood glue paint/stain/ sealer/polyurethane

miter saw sander/belt sander drill/driver Kreg pocket hole jig clamps square

### ABOUT THESE PLANS

On this first page you will see above the project complete. On the <u>last page</u> you'll find the finished outer dimensions. Be sure to read ALL of the project steps before you start.

To the right is a list of the Lumber, Hardware/Supplies, and Tools you will need to complete this project. A measuring tape and pencil are not included because that should be pretty standard and self explanatory.

Below What You'll Need is the Parts list. This also is included on the <u>Cutting Diagram</u> page, which is the next to last page of this plan document. Also on the Cutting Diagram page is an estimate of the cost of the lumber. This estimate doesn't include any other supplies and does not factor in sales tax.

Throughout these plans you'll find the icons below:



This indicates a diagram detailing the dimensions of a project part and/or the placement for pocket holes, screws, nails, etc.



Notes are the instructions for a particular step/section of the project.



take precautions for safety, etc.



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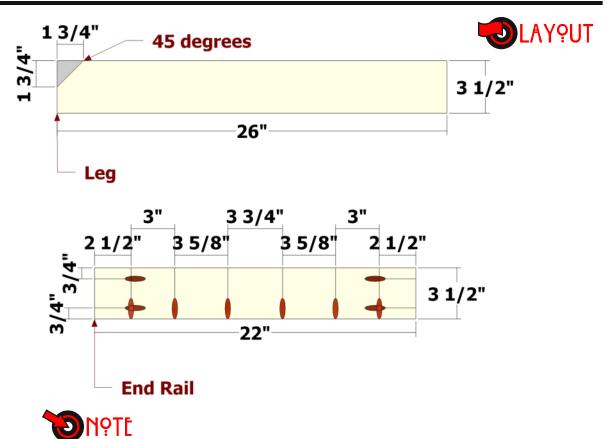
Check out Chief's Shop Videos on YouTube. (click here)



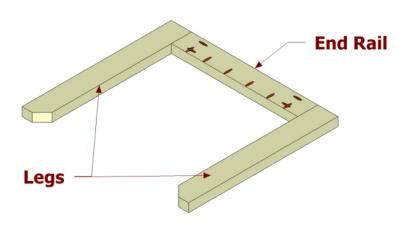
Legs (4) - 1 1/2 x 3 1/2 x 26 End Rails (2) - 1 1/2 x 3 1/2 x 22 Stretcher (1) - 1 1/2 x 3 1/2 x 24 Side Rails (2) - 1 1/2 x 3 1/2 x 28 Slats (8) - 1 1/2 x 3 1/2 x 35

All parts are listed in actual dimensions. Refer to the Cutting Diagram on the last page of this plan as a guide for determining the specific board rom which to cut the parts





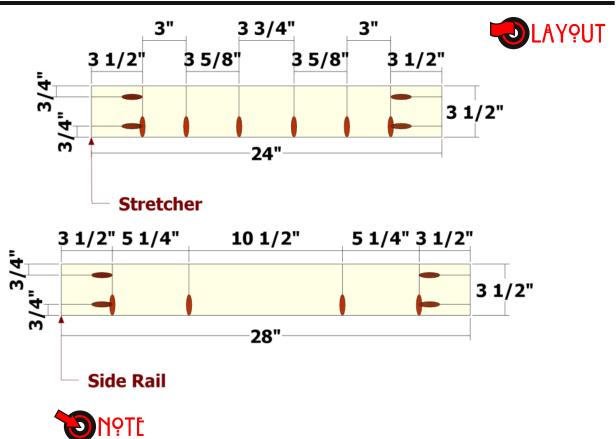
Use the layouts for creating the Legs and End Rails. Set your Kreg Jig and drill bit for 1 1/2" stock for the pocket holes on the End Rails.



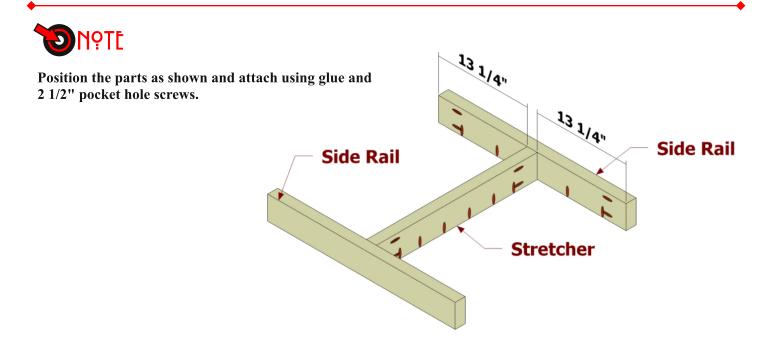


Position the parts as shown and attach using glue and 2 1/2" pocket hole screws. Create two assemblies.

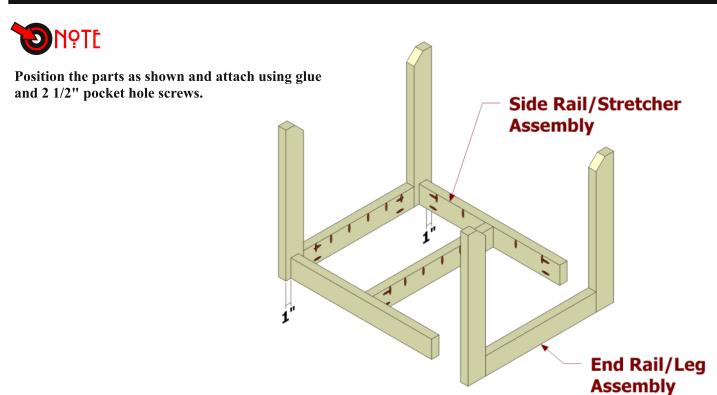


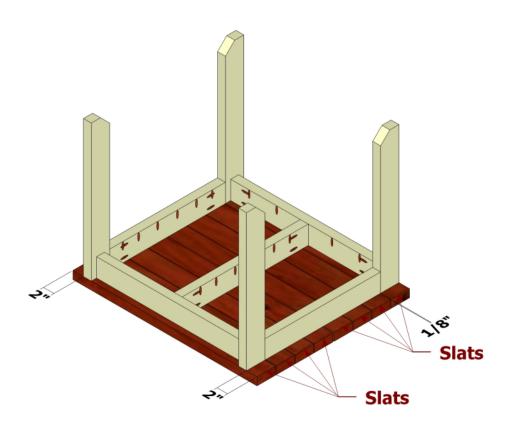


Use the layouts for creating the Stretcher and Side Rails. Set your Kreg Jig and drill bit for 1 1/2" stock for the pocket holes on both parts.



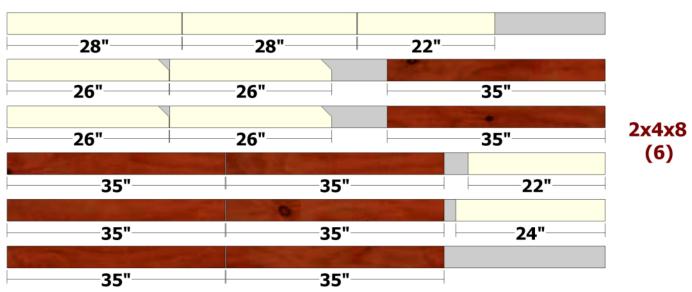


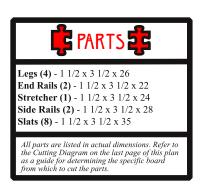


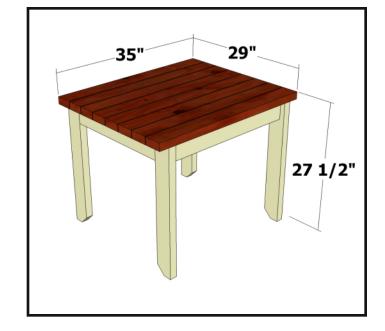




# CUTTING DIAGRAM









Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!