

### WĦAT YOU'LL NEED



10 - 2 x 4 x 8

(availability will vary)

#### HARDWARE/SUPPLIES

2 1/2" pocket hole screws 2 1/2" deck screws wood glue paint, stain, polyurethane, or sealer

table saw miter saw sander/belt sander drill/driver Kreg Pocket Hole Jig clamps square

### ABOUT THESE PLANS

On this first page you will see above the project complete. On the last page you'll find the finished outer dimensions. Be sure to read ALL of the project steps before you start.

To the right is a list of the Lumber, Hardware/Supplies, and Tools you will need to complete this project. A measuring tape and pencil are not included because that should be pretty standard and self explanatory.

Below What You'll Need is the Parts list. This also is included on the Cutting Diagram page, which is the next to last page of this plan document. Also on the <u>Cutting Diagram</u> page is an estimate of the cost of the lumber. This estimate doesn't include any other supplies and does not factor in sales tax.

Throughout these plans you'll find the icons below:



This indicates a diagram detailing the dimensions of a project part and/or the placement for pocket holes, screws, nails, etc.



Notes are the instructions for a particular step/section of the project.



close attention to the diagrams, take precautions for safety, etc.



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front legs (2) - 1-1/2 x 3-1/2 x 80-5/8 **bottom end rails (2)** - 1-1/2 x 3-1/2 x 48-1/6 back legs (2) - 1-1/2 x 3-1/2 x 61-3/4 back rails (2) - 1-1/2 x 3-1/2 x 36 slats (15) - 1-1/2 x 1-1/2 x 36 mid legs (2) - 1-1/2 x 3-1/2 x 34

All parts are listed in actual dimensions. Refer to the Cutting Diagram on the last page of this plan as a guide for determining the specific board from which to cut the parts.



Check out Chief's Shop Videos on YouTube. (click here)









#### bottom end rails



#### back leg



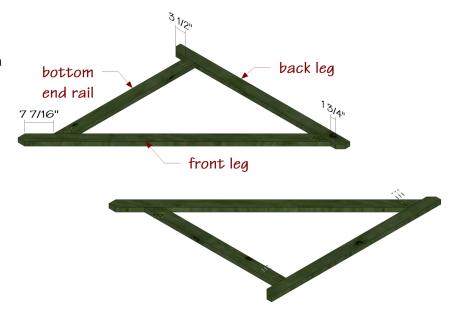


Use the layouts to create the front legs, bottom end rails, and back legs. Set your pocket hole jig and drill bit for 1 1/2" stock for drilling the pocket holes. Note the pocket hole placements on the ends.





Position the parts as shown and attach using 2 1/2" pocket hole screws. Note the assemblies are mirror images of each other.





#### back rail



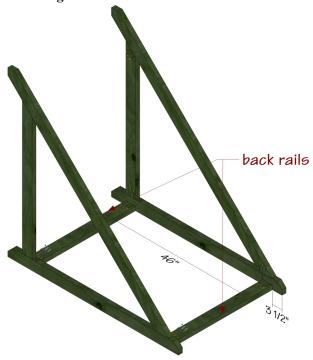


Use the layout to create the back rails. Set your pocket hole jig and drill bit for 1 1/2" stock for drilling the pocket holes.





Position the parts as shown and attach using 2 1/2" pocket hole screws. Place the assembly upright, so the bottom of the front legs are on the ground or work surface.









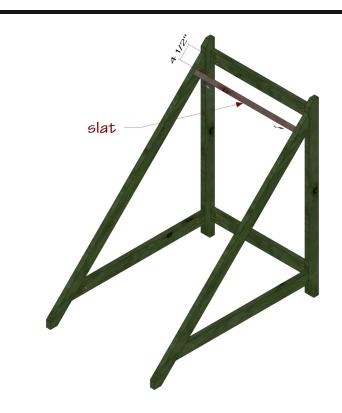
Rip and cut to length the slats from 2x4s. Use the layout to create the slats. Set your pocket hole jig and drill bit for  $1\ 1/2$ " stock for drilling the pocket holes.





Position the parts as shown and attach using 2 1/2" pocket hole screws.

Position the face of the slats with the pocket holes on any plane, except for facing up. Start with the top slat and work your way down. You may need to tilt the assembly back on the edge of the back legs to attach the bottom few slats.









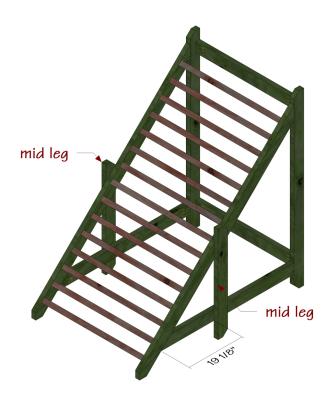


Use the layout to create the mid legs.



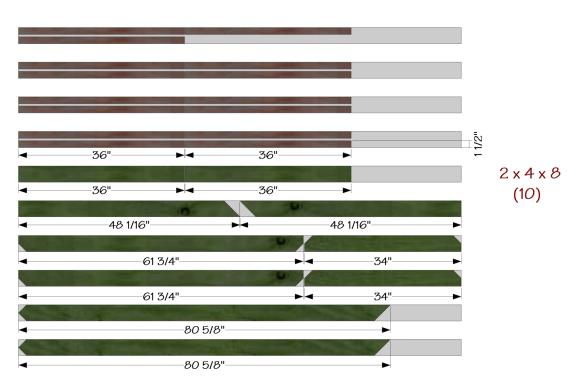


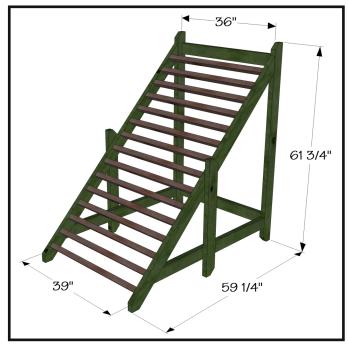
Position the mid legs as shown and attach using 2 1/2" deck screws driven through the mid legs and into the front legs and bottom end rails.



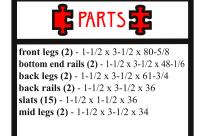


# **CUTTING DIAGRAM**





# Estimated lumber cost: starting at \$38



All parts are listed in actual dimensions. Refer to the Cutting Diagram on the last page of this plan as a guide for determining the specific board from which to cut the parts.



Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!